



U.S. Department  
of Transportation

Pipeline and Hazardous  
Materials Safety  
Administration

1200 New Jersey Avenue, SE  
Washington, DC 20590

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## SPECIAL PERMIT AUTHORIZATION

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DOT-SP 15146

<b>EXPIRATION DATE: 2026-09-30</b>
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GRANTEE: ITW CCE (Chemtronics/ Techspray)  
Kennesaw, GA

In response to your July, 15, 2024, application for party status to DOT-SP 15146 and additional information dated October 3, 2024, ITW CCE (Chemtronics/ Techspray) is hereby granted authorization under DOT-SP 15146 as a shipper only in accordance with 49 CFR 107.113.

Copies of this special permit may be obtained by accessing the Office of Hazardous Materials Safety Homepage at <https://www.phmsa.dot.gov/approvals-and-permits/hazmat/special-permits-search>. The most recent revision of the special permit supersedes all previous revisions of the special permit. Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

If you have questions regarding this action please call the Office of Hazardous Materials Safety, General Approvals and Permits Branch at (202) 366-4535.

Issued in Washington D.C. on **October 17, 2024**.

for William Schoonover  
Associate Administrator for Hazardous Materials Safety



U.S. Department  
of Transportation

**Pipeline and Hazardous  
Materials Safety  
Administration**

**September 29, 2022**

1200 New Jersey Avenue, SE  
Washington, DC 20590

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DOT-SP 15146  
(SIXTH REVISION)

(FOR RENEWAL, SEE 49 CFR 107.109)

1. GRANTEE: (See individual authorization letter)
2. PURPOSE AND LIMITATION:
  - a. This special permit authorizes the transportation in commerce of those materials specified in Paragraph 6 in non-DOT specification, non-refillable, inside metal containers conforming in part with DOT specification 2Q. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.
  - b. The safety analyses performed in the development of this special permit only considered the hazards and risks associated with the transportation in commerce.
  - c. Unless otherwise stated herein, this special permit consists of the special permit authorization letter issued to the grantee together with this document.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.304(a) in that non-DOT Specification 2Q containers are not authorized for the materials listed in paragraph 6, except as specified herein; Part 172, Subpart C unless transported by air; Part 172 Subpart E in that no labeling is required unless transported by air; Part 172 Subpart F in that placarding is waived.
5. BASIS: This special permit is based on the application of Tech Spray LP dated May 2, 2022, submitted in accordance with § 107.105 and the public proceeding thereon.

Tracking Number: 2022054133

6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Hazardous Materials Description			
Proper Shipping Name	Hazard Class/ Division	Identification Number	Packing Group
Liquefied gas, n.o.s. (1,3,3,3-Tetrafluoroprop-1-ene <i>or</i> Refrigerant gas HFO-1234ze)	2.2	UN3163	N/A
1,1,1,2-Tetrafluoroethane or Refrigerant gas R 134a	2.2	UN3159	N/A
Refrigerant gases, n.o.s.	2.2	UN1078	N/A

7. SAFETY CONTROL MEASURES:

a. PACKAGING: Prescribed packaging are four non-DOT specification, non-refillable inside metal containers conforming with DS Containers drawings "Container Specification – DOT SP 15146, 205x604 and 205x710 AEROSOL CONTAINERS" dated August 22, 2011, "Container Specification – DOT SP 15146, 211x604 and 211x713 AEROSOL CONTAINERS" dated August 19, 2011, "and Container Specification – DOT SP 15146, 211x315 and 211x413 AEROSOL CONTAINERS" dated November 6, 2014 on file with the Office of Hazardous Materials Safety Approvals and Permits Division (OHMSAPD) and DOT Specification 2Q (§ 178.33a) except as follows:

§ 178.33a-2 Type and size.

(a) \* \* \*

(b) The maximum capacity of the containers manufactured under this special permit may not exceed 665 cubic centimeters (22.5 fluid ounces). The maximum diameter must not be more than 2.7 inches.

§ 178.33a-6 Manufacture.

(a) \* \* \*

(b) Containers are of two-piece construction. No side seam is authorized. The container consists of one crimped bottom seam only.



- (c) Ends: The bottom must be designed to buckle prior to the burst of the sidewall.

§ 178.33a-8 Tests.

(a) Each 25,000 containers or less, successively produced as a batch or part thereof must constitute a lot. One container taken randomly from the lot and complete with the ends assembled must be pressure tested to destruction. The end must not buckle below 261 psig. The burst pressure of containers must not be less than 320 psig.

(b) If the test container fails to meet the above requirements, the lot must be rejected. However, an additional 5 randomly selected pairs of containers from that lot may be pressure tested to qualify that lot. If any of the additional test containers fail the pressure test, that lot must be rejected.

§ 173.33a-9 Marking.

(a) \* \* \*

(1) Containers must be marked "DOT-SP 15146" in lieu of DOT 2Q

(2) \* \* \*

b. TESTING: Prior to shipment, each completed container must be heated until the pressure in the container is equivalent to the equilibrium pressure of the lading at 131°F. Lading equilibrium pressure may not exceed 200 psig at 131°F. Acceptable containers must show no evidence of leakage, distortion, or other defect.

c. OPERATIONAL CONTROLS

(1) Test data obtained under the qualification burst tests in § 178.33a-8 must be kept on file and be made available upon request by OHMSAPD.

(2) The liquid content of the lading may not completely fill the container at 131°F.

(3) The container must be packed in a strong outside packaging as prescribed in § 173.301(a)(9).

(4) Each outside packaging must be marked "INSIDE CONTAINERS COMPLY WITH DOT-SP 15146".

(5) For modes other than air, containers shipped under the terms of this special permit may be shipped as limited quantities in accordance with § 173.306(i). These outside packagings are not required to be marked "INSIDE CONTAINERS COMPLY WITH DOT-SP 15146" as specified above in paragraph 7.c.(4).

8. SPECIAL PROVISIONS:

a. A person who is not a holder of this special permit who receives a package covered by this special permit may reoffer it for transportation provided no modification or change is made to the package and it is reoffered for transportation in conformance with this special permit and the HMR.

b. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

c. MARKING:

(1) Each container must be plainly and durably marked "DOT-SP 15146" as specified in § 172.301(c) and be shipped in strong outside packagings.

(2) Each outside packaging must be marked "INSIDE CONTAINERS COMPLY WITH DOT-SP 15146".

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle, cargo aircraft, cargo vessel, rail freight.

10. MODAL REQUIREMENTS: A current copy of this special permit must be carried aboard each cargo vessel, aircraft, or motor vehicle used to transport packages covered by this special permit. The shipper must furnish a copy of this special permit to the air carrier before or at the time the shipment is tendered.

11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

- o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
- o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.

- o Registration required by § 107.601 et seq., when applicable.

Each “Hazmat employee”, as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

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No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU) — “The Hazardous Materials Safety and Security Reauthorization Act of 2005” (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term “exemption” to “special permit” and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 Immediate notice of certain hazardous materials incidents, and 171.16 Detailed hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:



for William Schoonover  
Associate Administrator for Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Pipeline and Hazardous Material Safety Administration, U.S. Department of Transportation, East Building PHH-13, 1200 New Jersey Avenue, Southeast, Washington, D.C. 20590.